Smith et al., 10/743936

AF Remarks, Appendix p. A2

- 23 (previously presented). The method of claim 22, wherein the stock sheet is substantially rectangular or square.
  - 24 (previously presented). The method of claim 23, wherein two of the at least two non-parallel axes are substantially orthogonal to one another.
  - 25 (previously presented). The method of claim 24, wherein the stock sheet and apparatus loaded with it is moved into an oven for heating, and then is drawn or stretched.
  - 26 (previously presented). The method of claim 10, wherein the drawn or stretched planar laminate paint film sheet is further subject to vacuum or pressure molding to form a three dimensional wide paint film stock part.
  - 27 (previously presented). The method of claim 26, wherein the drawn or stretched planar laminate paint film sheet is substantially cooled before it is further subject to the molding.
  - 28 (previously presented). The method of claim 26, wherein a mold is moved into position with respect to the drawn or stretched planar laminate paint film sheet to subject it to the molding, without substantial cooling of the drawn or stretched planar laminate paint film sheet.
  - 29 (previously presented). The method of claim 22, wherein the drawn or stretched planar laminate paint film sheet is further subject to vacuum or pressure molding to form a three dimensional wide paint film stock part.
  - 30 (previously presented). The method of claim 29, wherein the drawn or stretched planar laminate paint film sheet is substantially cooled before it is further subject to the molding.
  - 31 (previously presented). The method of claim 29, wherein a mold is moved into position with respect to the drawn or stretched planar laminate paint film sheet to subject it to the molding, without substantial cooling of the drawn or stretched planar laminate paint film sheet.
  - 32 (withdrawn). An article of manufacture comprising a drawn or stretched paint film stock part precursor or a formed wide paint film stock part, wherein said precursor is substantially two dimensional, and said part is substantially three dimensional; wherein each of said precursor and said part, respectively, is made to include a method for forming wide paint film parts, which includes:
    - providing apparatus for forming wide paint film parts, having a frame; and, attached to the frame, at least two paint film stock grasping members, which generally oppose one another, which can grasp deformable paint film stock, at least one of which can be moved apart from the other while the stock

Smith et al., 10/743936

AF Remarks, Appendix p. A3

is grasped;
providing deformable paint film stock, which is:
 in a form of a discrete, substantially
 planar sheet,

made of a laminate material including a deformable base having a paint film laminated thereon that provides a painted surface finish, and

able to be itself formed into a part through vacuum or pressure molding;

grasping the stock sheet on generally opposing sides by at least two paint film stock grasping members; and

moving, while the stock is so grasped, the at least one of the at least two paint film stock grasping members apart from the other so as to draw or stretch the stock between the at least two paint film stock grasping members in the plane of the sheet so as to form a planarly drawn or stretched planar laminate paint film sheet that retains a painted surface finish; and

wherein each of said precursor and said part retains the painted surface finish over substantially if not completely all of its visible finished surface.

- 33 (withdrawn). The article of claim 30, which is said precursor.
  - 34 (withdrawn). The article of claim 30, which is said part.
- 35 (withdrawn). The article of claim 34, wherein said part is a tonneau cover for a pickup truck.